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Ship JUNE 14

D3121-241

Job Sheet 178449



Part No: D3121-241

Job Qty: 70 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 04.02.18 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	70 Ea		6/14/18	0.00	0.00	Start Up Small Fab-4		<i>[Signature]</i> DAS 38 JUN 14 2018 21 1806-14
130	Small Fab	70 pcs		6/14/18	0.00	0.69	Small Fab-2		
140	QC	70 pcs		6/14/18	0.00	0.00	QC5		
150	Packaging	70 pcs		6/14/18	0.00	0.00	Packaging3-1	5F019	
160	QC21-SA	70 Ea		6/14/18	0.00	0.00	QC21		

Part Op
Descriptions: 130 - 1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-23	Bearing	70 Ea (1 ea)	90-Start up Operation	5019349 50x 5078506 17x
D3121-25	Delrin Cap	70 Ea (1 ea)	90-Start up Operation	5041425 4x 5078822 60x

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-23	70	53	0
	D3121-25	70	7	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
Part: D3121 - 241 Job No: 178449 Serial No/Batch: S081067 Revision: Inspector: Exp Date: Instructions: Date: 06/14/18			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Environment Design Doc/C Equip/Toc Handling Mat Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified	☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due	☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER :	GORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence		